

Dyna-Purge Grade Selection Guide

Find your solution.

Selecting the best Dyna-Purge grade is simple. Match your requirements to the chart below. For optimal grade recommendations, consult with your Dyna-Purge representative:

Grade	Injection Molding		Extrusion				Other Processes		Processing Temperatures			
	Cold Runner / Conventional	Hot Runner Systems	Profile	Sheet	Cast Film	Blown Film	Compounding	Blow Molding	Low (°F)	High (°F)	Low (°C)	High (°C)
NEW D2	●	●	●	●	●		●	●	350	625	177	329
E2	●	●	●	●	●		●		575	715	302	379
K	●	●	●	●	●		●		290	550	143	287
M	●		●	●			●	●	350	600	177	315
P	●	●							320	575	160	302
F	●	●					●		320	575	160	302
C	●	●	●	●			●	●	380	590	193	310
SF			●	●	●	●			320	575	160	302
X			●	●	●		●		320	575	160	302
B								●	320	575	160	302

Note: Required minimum clearance for M - 0.030 inch (0.75mm) and for D2, P, K, X, B - 0.025 inch (0.65mm)



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